Floor Planer Accessories Application Guide

Key to the guide: Best method to produce maximum performance or productivity rates for most job applications Satisfactory performance or productivity rate for most job applications Non satisfactory (or less satisfying) performance productivity rates for most job applications Accessories Milling cutters Fungsten Carbide Tipped cutters 320.5600(22mm) Wire brush Beam cutters Tipped cutters 320.5120 320.3658 320.5500 320.5650(11mm) 320.5500 Drum **Assembly** Applications 320.9620 320.1020SB 320.1020SS 320.1020ST 320.1020SM 320.002G Steel preparation Light burnishing Heavy scaling guide Bright metal & light rust removal from tanks & deck areas Removal of paints & coatings from tanks & deck areas Removal of nonslip paints, epoxies, mastics & rubberised coatings from steel tanks & deck areas Removal of heavy rust & scale build up in tanks & deck areas Removal of paint, dirt build up & ice deposits from concrete floors Roughing / keying texturing concrete. Removal of laitance excess concrete or asphalt Removal of thermoplastic road, runway markings Removal of roofing felts, bituminous & rubber deposits Concrete grooving applications for non-slip surfaces Removal of plastic Ideal for concrete Best for finish **Best** for light Good for the Best for roughing cleaning concrete. paint/corrosion removal markings grooving farmyards, road polishing on steel. removal mastics Aggressive without penetrating as Can be used for minimize rubberised heavy corrosion. the surface cap highways Comments non-slip light damage to surface coatings, faster cutter wear due to Least favourable create

star points

surface

for light duty scale

and paint removal

deposit.

Removal

steel shuttering

substrate

from

Scarifier Accessories

Tungsten Carbide Tipped Cutters



| • | | | |
|----------|------|----------------------------|---------|
| Part No. | Tips | Diameter x Width x Bore | To fit |
| 320.5500 | 5 | 43 x 6 x 16 mm | TFP 200 |
| 320.7006 | 6 | 46.6 x 8.3 x 15 mm | TFP 200 |
| 320.7007 | 6 | 55.7 x 6.2 x 25 mm | TFP 200 |
| 320.7009 | 8 | 56 x 6 x 20 mm | TFP 200 |
| 320.7008 | 8 | 80 x 8 x 30 mm | - |
| 320.7012 | 12 | 80 x 8 x 30 mm | - |
| | | | |

| TCT Cutter Drum Assembly Part No. | To fit |
|-----------------------------------|--------|
| 320.1020ST | TFP200 |
| | |
| | |
| | |

For all concrete texturing, scabbling, planning and grooving applications.

Star Cutters



| Part No. | Diameter x Width x Bore | To fit |
|----------|-------------------------|---------|
| 320.3658 | 42 x 3.5 x 15 mm | TFP 200 |

| Star Cutter Drum Assembly Part No. | To fit |
|------------------------------------|---------|
| 320.1020SS | TFP 200 |

For the removal of paint coatings and laitance, grease, dirt and ice deposits. More aggressive than the beam cutters.

Beam Cutters



| Part No. | Diameter x Width x Bore | To fit |
|----------|-------------------------|---------|
| 320.5120 | 44 x 2.5 x 15 mm | TFP 200 |

| Beam Cutter Drum Assembly Part No. | To fit |
|------------------------------------|---------|
| 320.1020SB | TFP 200 |

For the removal of paint, coatings, grease, dirt and ice deposits.

Milling Cutters



| Part No. | Diameter x Width x Bore | To fit |
|----------|-------------------------|---------|
| 320.5650 | 43 x 11 x 15 mm | TFP 200 |
| 320.5600 | 43 x 22 x 15 mm | TFP 200 |

| Milling Cutter Drum Assembly Part No. | To fit |
|---------------------------------------|---------|
| 320.1020SM | TFP 200 |
| | |

For the removal of thermoplastic road and runway markings, bituminous and rubber deposits.

Cutter Shafts



| Part No. | Diameter | To fit |
|----------------------|----------|---------|
| 320.0020 325.0020 | 12 mm | TFP 200 |
| 320.0020 | 10 mm | TFP200 |

Spacing washers



| Part No. | Diameter x Width x Bore | To fit |
|----------|-------------------------|-----------------------------|
| 320.4140 | 24 x 2.6 x 13 mm | 10 & 12 mm cutter shafts |
| 320.4141 | 43 x 4 x 26 mm | 10 & 12 mm cutter shafts |
| 320.4151 | 35 x 4 x 17 mm | 12 mm cutter shafts |

Heavy Duty Drums



| Part No. | To fit |
|----------|-------------------------------|
| 320.000H | TFP 200 (with 10 mm shaft) |
| 320.002H | 12 mm shaft |